

Date: Thursday, 6/22/2006 8:41:55 AM
 User: Linda Lacelle

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : BRACKET
Job Number : 27659	
Estimate Number : 12450	
P.O. Number : N/A	Part Number : D351611
This Issue : 6/22/2006 S.O. No. : N/A	Drawing Number : PRELIMINARY
Prsht Rev. : NC	Project Number : N/A
First Issue : N/A Type : SMALL /MED FAB	Drawing Revision : PREL
Previous Run : 27537	Material : N/A
Written By : <u>SEE COMMENT BELOW</u>	Due Date : 6/23/2006 Qty: 10 Um: Each
Checked & Approved By : <u>W</u>	
Comment : Est Rev:A New Issue 06-06-09 JLM	

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	M304S11GA	304/316 .125 Sheet
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Comment: Qty.: 0.0218 sf(s)/Unit Total : 0.2184 sf(s)
 304/316 .125 Sheet 11GA
 (M304S11GA)
 Batch: 16789

MM OB 06 22

2.0	WATER JET	FLOW WATER JET
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Comment: FLOW WATER JET
 1-Cut as per Dwg D3516
 Dwg Rev: Preliminary
 Prog Rev: Preliminary
 2-Deburr if necessary

MM OB 06 22

(10)

3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
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Comment: INSPECT PARTS AS THEY COME OFF MACHINE

MM OB 06 22 (10)

4.0	QC8	SECOND CHECK
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Comment: SECOND CHECK

MM OB 06 22

5.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1
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Comment: SMALL & MEDIUM FAB RESOURCE 1
 Form as per Dwg D3516

SB 06/06/22 10

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Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC5

INSPECT WORK TO CURRENT STEP



Job 06-22 10

Comment: INSPECT WORK TO CURRENT STEP

7.0

PACKAGING 1

PACKAGING RESOURCE #1



Job 06-22 10

Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: WS

8.0

DC

DOCUMENT CONTROL



Comment: DOCUMENT CONTROL

Inspection Level 21

18
SP 06/06/23
in 06-06-23

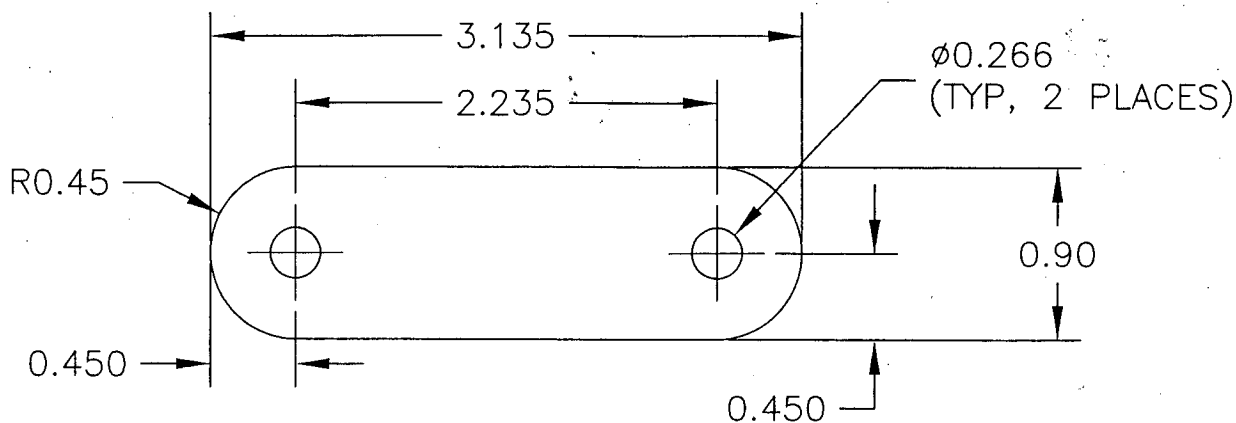
Job Completion



PRELIMINARY ISSUE

06.06.22

DESIGN <i>[Signature]</i>	DRAWN BY <i>[Signature]</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED	APPROVED	DRAWING NO. D3516	REV. A SHEET 4 OF 4
DATE 06.05.08	TITLE BASKET BASE ASSEMBLY (A119)		SCALE 1:1

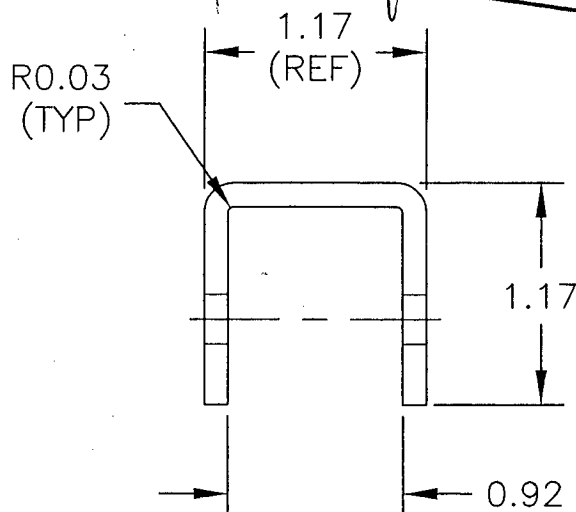
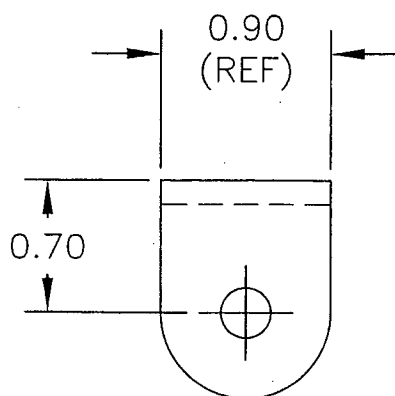


D3516-11F CLEVIS FLAT PATTERN

- 1) MATERIAL: AISI 304/316 STAINLESS STEEL SHEET, 11 GAUGE (0.125 THICK)
(REF. DART SPEC. M304S11GA)

10x

PROTOTYPE
PLEASE RETURN ALL ISSUED
DATA TO ENGINEERING
06.06.22



D3516-11 CLEVIS BENDING DETAIL

- 1) MATERIAL: MAKE FROM D3516-11F
- 2) ALL DIMENSIONS ARE IN INCHES
- 3) ALL TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

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